

Work Order ID 99257

April-04-13 2:18:25 PM

\*99257\*

Page 1

Item ID: D3832-13

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Mesh (Lid)

Start Date: 4/04/13 Start Qty: 3.00

\*3\*

Cust Item ID:

Required Date: 4/18/13 Req'd Qty: 3.00

\*3\*

Customer:

Reference:

Approvals: Process Plan: *MLS*

Date: *13-04-04*

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3832	B								
100		0.00							
*100*	SHEAR								
Shear	Memo	0.00							
Shear	1- cut mesh to length and at 27.375" wide, cut outs will be trim on assembly if necessary								
110	QC6- Inspect dimensions to drawing	0.00							
*110*									
QC	Memo	0.00							
Quality Control									
120	Identify as per dwg & Stock Location <i>W/A</i>	0.00							
*120*									
Packaging	Memo	0.00							
Packaging									

*3x* *CC* *13-4-4*

*3x* *MS* *13-04-04*

*3x* *CC* *13-4-4*

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Page 2

Item ID: D3832-13

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Mesh (Lid)

Start Date: 4/04/13 Start Qty: 3.00

\*3\*

Cust Item ID:

Required Date: 4/18/13 Req'd Qty: 3.00

\*3\*

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00

\*130\*

QC

Memo

0.00

Quality Control

13/4/8

PLB-H-4

# Picklist Print

April-04-13 2:18:30 PM

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Work Order ID: 99257

\*99257\*

Parent Item: D3832-13

\*D3832-13\*

Parent Item Name: Mesh (Lid)

Start Date: 4/04/13

Required Date: 4/18/13

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 12.07.27 AS PER DWG REV.B DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304EX0.75-16F		Purchased	No			100	sf	1,076.584	17.7176	55.95032			

**\*M304FX0 75-16F\***

Expanded Metal Flat SS

\*\*

CC 13-4-4

## Location

## Loc Qty

## Loc Code

MAT

828

8125113 → 55.95

125113

828

WA

146.4000637

124070

0.00006372

124466

146.4

WA007

102.18437

122534

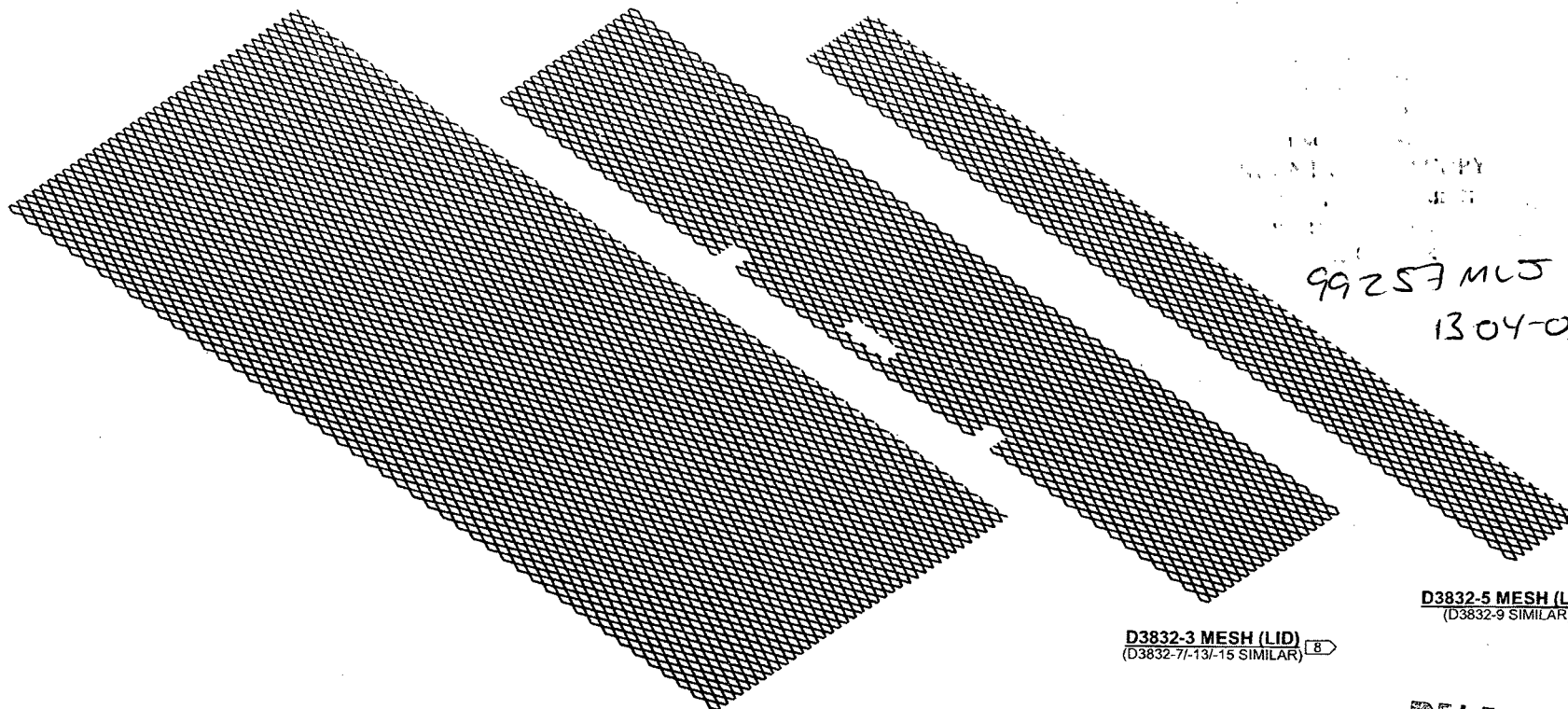
32.61937

123448

15.96

124347

53.605



**D3832-1 MESH (BASE)**  
(D3832-11 SIMILAR)

**D3832-3 MESH (LID)**  
(D3832-7/-13/-15 SIMILAR)

**D3832-5 MESH (LID)**  
(D3832-9 SIMILAR)

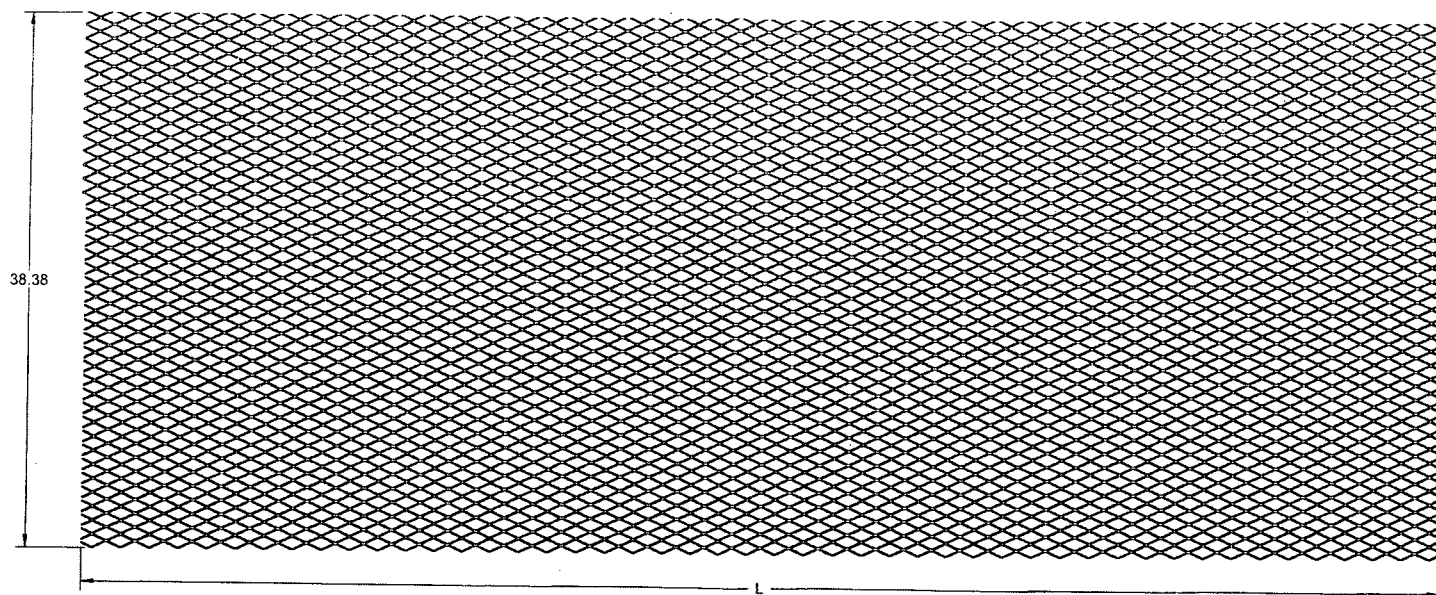
**RELEASED**  
2012-07-16  
WP

**NOTES:**

- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F  
REF. DART SPEC. M304EX0.75-16F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: PER APPROPRIATE TABLE
- 8) CUTOUTS IN D3832-3/-7/-13/-15 AT ASSY LEVEL AND SHOWN ON THIS DRAWING FOR REFERENCE ONLY

B	ADDED D3832-7/-9/-11/-13/-15. REASON: PAR10-50.	MB	12.05.17
A	NEW ISSUE	MB	08.09.33
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D3832	SHEET 1 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MESH (LID)	NTS
DATE	12.05.17	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMPILED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

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**D3832-X MESH (BASE)**

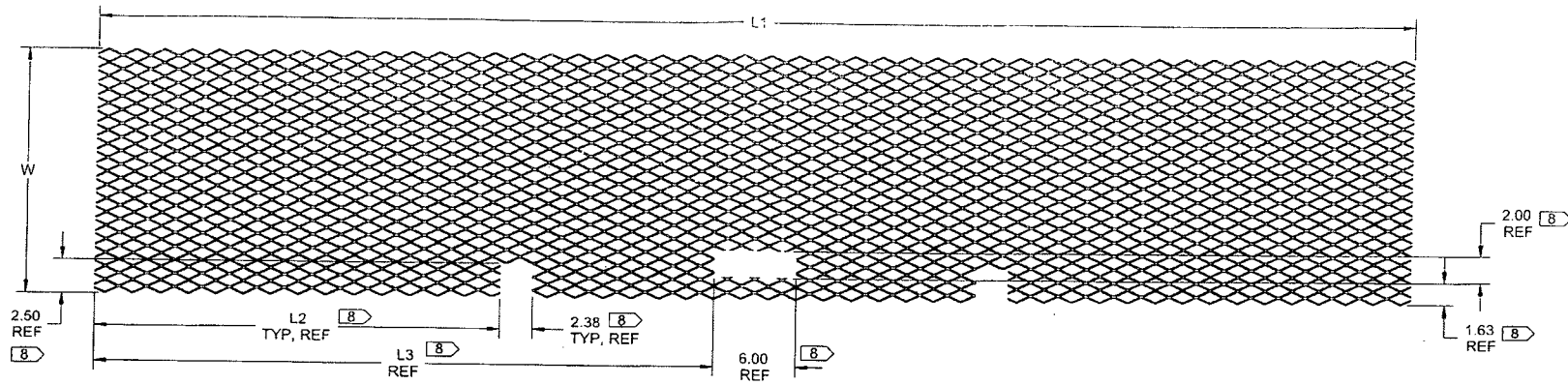
DART PART NUMBER	L	WEIGHT (lbs)
D3832-1	95.50	13.50
D3832-11	56.25	8.00

△B

**RELEASED**  
2012-07-16  
WR

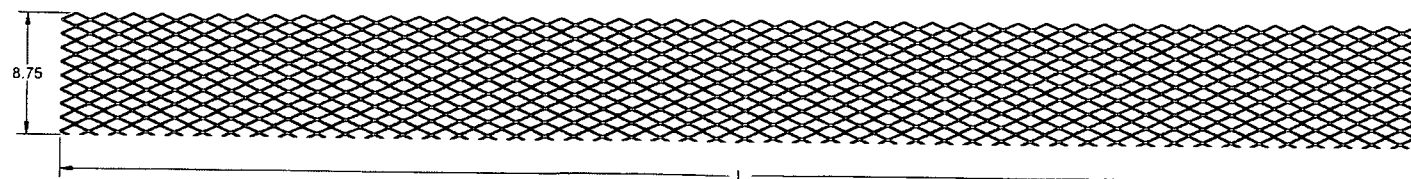
DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO. <b>D3832</b>	REV. B
MFG. APPR.		SHEET 2 OF 3	
APPROVED		TITLE	SCALE
DE APPR.		<b>MESH (LID)</b>	NTS
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**D3832-X MESH (LID)**

DART PART NUMBER	L1	L2	L3	W	WEIGHT (lbs)
D3832-3	95.50	29.31	44.75	18.00	6.25
D3832-7	56.25	9.69	25.13	18.00	3.70
D3832-13	94.80	28.96	44.40	27.00	9.50
D3832-15	55.67	9.40	24.84	27.00	5.60



**D3832-X MESH (LID)**

DART PART NUMBER	L	WEIGHT (lbs)
D3832-5	95.50	3.08
D3832-9	56.25	1.81

RELEASE  
2012-07-16

DESIGN		<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA DRAWING NO. <b>D3832</b> TITLE <b>MESH (LID)</b> SCALE <b>NTS</b> DATE <b>12.05.17</b>
DRAWN		
CHECKED		
MFG. APPR.		
APPROVED		
DE APPR.		REV. B SHEET 3 OF 3 COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.